

Work Order ID 149031

Monday, July 18, 2016 8:33:56 AM

149031

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Item ID: PB67-43001-103

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Tube Handle

Start Date: 7/18/2016 Start Qty: 20.00

20

Cust Item ID:

Required Date: 7/29/2016 Req'd Qty: 20.00

20

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
B67-43001	C

100

100

Small Fab

Small Fab

Memo

Small Fab

1- cut to length as per dwg

2- deburr

0.00

0.00

20 16-07-18 

110

110

QC

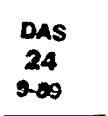
Quality Control

QC5- Inspect part completeness to step on W/O

Memo

0.00

0.00

20 JUL 18 2016 

120

120

Packaging

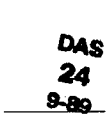
Packaging

Identify as per dwg & Stock Location: MEZZ

Memo

0.00

0.00

20 JUL 18 2016 

Work Order ID 149031***149031***

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Monday, July 18, 2016 8:33:56 AM

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Start Date: 7/18/2016 Start Qty: 20.00

20

Cust Item ID:

Required Date: 7/29/2016 Req'd Qty: 20.00

20

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC21- Final Inspection - Work Order Release	0.00							
130									
QC	Memo	0.00							
Quality Control									

DAS
21
9-89 JUL 18 2016DAS
21
9-89 JUL 18 2016

Picklist Print

Monday, July 18, 2016 8:35:27 AM

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Work Order ID: 149031

149031

Parent Item: PB67-43001-103

PB67-43001-103

Parent Item Name: Tube Handle

Start Date: 7/18/2016

Required Date: 7/29/2016

Start Qty: 20.00

Required Qty: 20.00

Comments: IPP Rev:A 08-06-26 new issue DD verified by:ec

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M6061T6T0.500W.125

Purchased

No

f

45.5356

12.72

M6061T6T0 500W 125

12.72

C.

16-07-18

6061-T6 RD Tube .500 x .125W

Location

Loc Qty

Loc Code

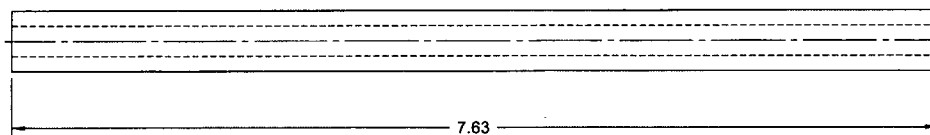
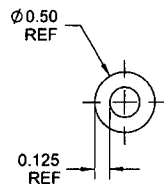
MAT014

45.5356

M128084

45.5356

12.72



B67-43001-103 TUBE HANDLE

210
149031

RELEASED
2009-08-24

NOTES:

- 1) MATERIAL: 6061-T6 OR 6061-T62 ALUMINUM TUBING
PER WW-T-700/6 OR AMS4080 OR AMS 4082 OR
AMS-QQ-A-200/8 OR AMS-QQ-A-225/8
REF. DART SPEC. M6061T6T0.500W.125
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.11 lbs

C	REDRAWN PREMIER AVIATION DRAWING IAW DART QSI 018 AND QSI 043. FOR PREVIOUS REVISIONS, REFER TO PAGE 31 OF PREMIER AVIATION DRAWING No. B67-43001. REASON: SEE PAR#09-011.		MB	09.02.26
REV.	DESCRIPTION		BY	DATE
DESIGN	RW	DART AEROSPACE LTD		
DRAWN		HAWKESBURY, ONTARIO, CANADA		
CHECKED	AJS	DRAWING NO.	REV. C	
MFG. APPR.		B67-43001-103	SHEET 1 OF 1	
APPROVED		TITLE	SCALE	
DE APPR.	N/A	TUBE HANDLE	NTS	
DATE	09.02.26		COPYRIGHT © 1995 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	